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INTERPRETATION
REPORT**

TAGANROG AIRFRAME PLANT DIMITROV 86

STRATEGIC WEAPONS INDUSTRIAL FACILITIES

USSR

APRIL 1970

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INSTALLATION OR ACTIVITY NAME		COUNTRY
Taganrog Airframe Plant Dimitrov 86		UR
UTM COORDINATES	GEOGRAPHIC COORDINATES	
NA	47-11-54N 038-52-21E	
MAP REFERENCE		
SAC. US Air Target Chart, Series 200, Sheets 0249-3, -8, scale 1:200,000		
NEGATION DATE (If required)		
NA		

ABSTRACT

Taganrog Airframe Plant Dimitrov 86 is the only known producer of seaplanes in the USSR. Plant 86 is currently producing the MAIL (BE-12), a twin-turboprop amphibian, and is also associated with production of the twin-turboprop CUFF (BE-30) short-haul transport.

Major facilities at the plant include a large administration/engineering building, a large engineering workshop, a main assembly building, and a large final assembly hall. These facilities are supported by numerous workshops, warehouses, administration buildings, and utility/general support structures.

This report includes a detailed construction chronology, a location map, a line drawing, a photograph, mensural data, and reference data.

INTRODUCTION

Taganrog Airframe Plant Dimitrov 86 is located in the southwest suburbs of Taganrog, USSR (Figure 1). The plant is situated on the north shore of Taganrogskiy Zaliv (bay), the extreme northeast projection of the Black Sea.

This plant is the only known producer of seaplanes in the USSR. It is also reported to be the location of the G. M. Beriyeve Experimental Design Bureau (OKB).¹

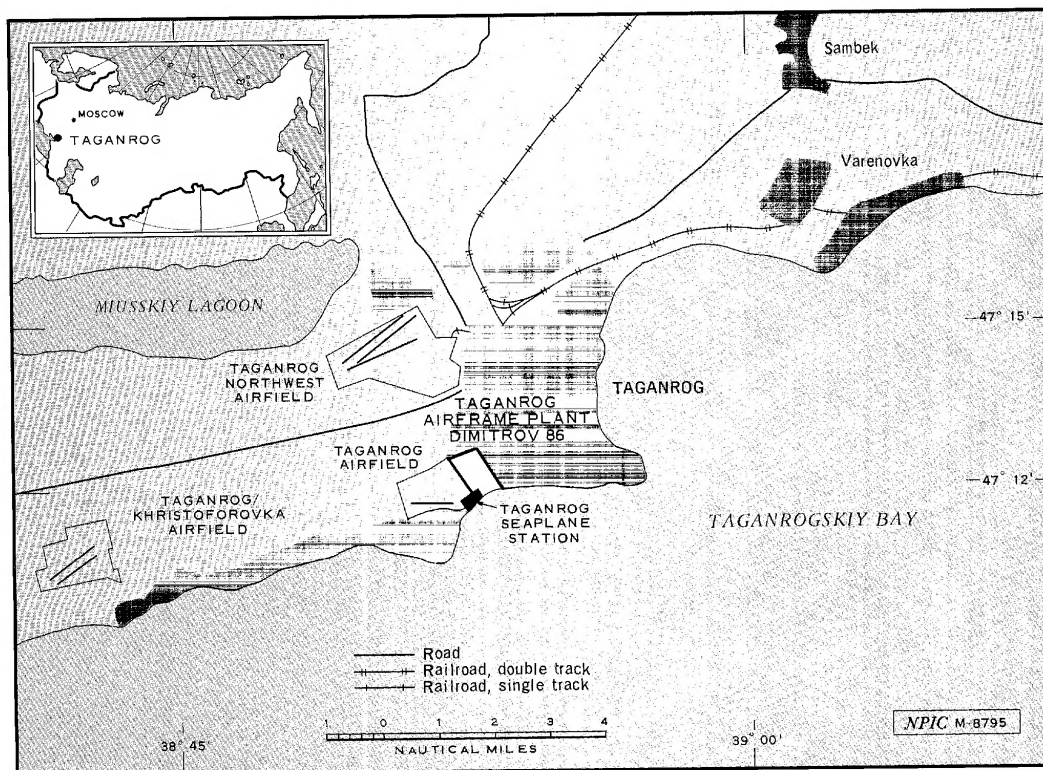


FIGURE 1. LOCATION MAP

25X1D Plant 86 was an operational aircraft production plant prior to 1940, and the plant
25X1D facilities sustained extensive damage during World War II. Reconstruction efforts
25X1D undertaken in the [REDACTED] resulted in restoration of the original facilities by the early
25X1D [REDACTED] New construction and expansion of facilities probably began in the [REDACTED] and
continued at a moderate level through [REDACTED] Since then, construction activity has been
directed primarily toward the completion of those buildings on which construction had
been started. Several small sheds and support structures have been the only new building
construction since [REDACTED]

25X1D Taganrog Seaplane Station [REDACTED] is located on the eastern perimeter of the
25X1A plant area (Figure 2). The station functions as a test and flyaway base for Plant 86. A
serviceable concrete ramp-type taxiway connects the seaplane station to both the plant and
the airfield. The seaplane station consists of a large concrete parking apron, a large
maintenance/repair hangar, six support buildings, and an administration/barracks
complex. Two concrete ramps provide access to Taganrogskiy Bay.

25X1A Taganrog Airfield [REDACTED] also a test and flyaway base for Plant 86, is located
adjacent to the west side of the plant (Figure 2). A serviceable concrete taxiway at the
eastern end of the airfield provides the connection between the plant and the airfield. The
airfield consists of a natural surface landing strip approximately 1,585 meters (5,200 feet)
long and 61 meters (200 feet) wide. A sod taxiway connects the airfield to the support
facilities located at the east end of the landing strip. The support facilities include POL
handling facilities, four parking aprons, administration facilities, repair and maintenance
facilities, and general storage/support structures. Airfield electronics consist of a BAR
LOCK radar and several mobile electronics vans.

BASIC DESCRIPTION

Physical Features

The major elements of Plant 86 (Figure 3) include four major production buildings, ten
administration/engineering buildings, 19 warehouses/utility sheds, 24 workshops, ten
repair and maintenance buildings, and three heating plants. These buildings are supported
by numerous small structures. The plant and associated facilities cover an area of
approximately 294 hectares (727 acres).

25X1D The present floorspace of Plant 86 totals approximately [REDACTED]
25X1D [REDACTED] A functional distribution of the support floorspace is presented in
the following tabulation:

Production buildings/workshops

Administration/engineering
buildings

25X1D Warehouses/utility buildings

Repair/maintenance buildings

Miscellaneous buildings



Functional descriptions, dimensions, and construction timing for the buildings of Plant
86 are presented in Table 1, which is keyed to Figure 3.

Construction Chronology

25X1D Plant 86 was probably constructed during the late 1920s. Photography [REDACTED]
25X1D [REDACTED] indicated that Plant 86 was an operational aircraft
production plant consisting of 18 buildings and numerous support structures. The
administration/engineering building (item 17, Figure 3 and Table 1), the main assembly
building (item 30c, d, e), and a large forge/foundry (item 36) were the major buildings

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25X1D

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Table 1. Taganrog Airframe Plant Dimitrov 86
(Keyed to Figure 3)

Item	Description	Remarks	Item	Description	Remarks
1	Vehicle maint bldg		43	Warehouse	
2 a	Admin/security bldg	Main section of bldg is 2 stories	44	Workshops (2)	
b	Admin/security bldg		45	Transshipment bldg	
3	Admin/security bldg	Main section of bldg is 2 stories	46	Admin bldg	
4	Admin/security bldg		47	Warehouse	
5	Admin/engineering bldg	Main section of bldg is 4 stories	48	Machine shop	
n	Vehicle parking & maint garage		49	Workshops (2)	
6	Utility bldg	4 stories; enlarged	50	Vehicle repair & maint bldg	
7	Admin bldg		51	Workshop	
8	Warehouse		52	Machine shop	Bldg has 3-story admin/eng section
9	Repair & maint hangar		53	Warehouses (2)	
10	Warehouse		54	Heat treatment bldg	
11	Workshop		55	Forge/foundry	25X1D
12	Admin/barracks complex	2 stories	56	Warehouse	
13	Admin bldg	4 stories	57	Prob heating plant	
14	Admin bldg		58	POL storage tank	Semiburied, earth mounded, vented
15	Vehicle maint bldg	Main section is 3 stories	59	Prob POL pumping & metering station	
16	Admin/security bldg		60	Warehouse	
17	Admin/engineering bldg	3 stories; original pre-WWII bldg	61	POL storage tank	
18 a	Engineering workshop		62 a, b	Workshop	25X1D
b	Engineering lab & admin section	Single story	63	Workshop	
c	Heating plant/foundry section		64	Workshop	
19	Workshop/test section		65	Workshop	
20	Hanger/workshop		66	Workshop	
21	POL transfer station		67	Workshop	
22	Barracks/admin bldg	3 stories	68	Unid walled area (8 bldgs)	
23	Repair & maint hangar		69	Warehouse	
24	Admin bldg		70	Warehouse	
25	Warehouse		71	POL storage tank	
26	Vehicle maint bldg		72	Warehouse	
27	Workshop		73	Vehicle repair & maint bldg	
28	Warehouse		74	Workshop	
29	Warehouses (4)		75	Workshop	
30	Admin bldg		76	Warehouse	
31 a	Main assembly bldg	8 stories; c, d, & e original pre-WWII bldg	77	Warehouse	
b	Prob engineering/machine shop addition		78	Warehouse	
c	Assembly hangar section		79	Warehouse	
d	Admin section		80	Woodworking shop	
e	Assembly section		81	Heating plant	Stack is high
f	Warehousing & storage section		82	Warehouse	25X1D
32	Final assembly hall		83	Warehouse	
33 a	Admin/engineering section	3 stories	84	Warehouse	
b	Repair & maint hangar		85	Warehouse	
34	Repair & maint hangar		86	Warehouse	
35	Utility bldg		87	Warehouse	
36	Heating plant				
37	Forge/foundry	Original pre-WWII bldg			25X1D
38	Workshop				
39	Engineering workshop				
40	Admin bldg	Single story			
41	Engineering workshop				
42	Vehicle repair & maint garage				
43	Workshop				

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present prior to mid-1943. Other early construction included seven workshops (items 37, 40, 51, 64, 65, 67, and 75), a small forge/foundry (item 55), a barracks/administration building (item 21), and a small aircraft repair maintenance hangar (item 22). Six warehouses (items 27, 28, and 56) and numerous small structures, used for general support activities, had also been constructed prior to World War II.

Plant 86 was partially destroyed during World War II and was restored and enlarged in the postwar years.

25X1D

25X1D

25X1D

The first postwar photograph of Plant 86 was obtained in [REDACTED]. Comparison of this photography with [REDACTED] indicated that much of the construction effort in the postwar years had been in the restoration and reconstruction of those plant facilities destroyed during the war. Many of the buildings, such as the large hangar/workshop (item 19), a warehouse (item 28), and a workshop (item 37), were rebuilt in their original configuration. Several buildings, including the main assembly building (item 30) and the transshipment building (item 45), were enlarged by the construction of new sections.

25X1D

Between [REDACTED] new construction included two administration buildings (item 5 and 46), four administration/security buildings (items 2b, 3, 4, and 16), and an administration/barracks complex (item 12). Construction of production-related buildings included a machine shop (item 48), seven workshops (items 11, 26, 44, 49, and 66), and a probable heat treatment plant (item 54). General support-type structures, including seven warehouses (items 47, 53, 56, 72, 77 and 79), a heating plant (item 35), three vehicle maintenance buildings (items 1, 15, and 25), and a woodworking shop (item 80), were also constructed between [REDACTED]. An aircraft repair and maintenance hangar (item 33), a probable POL pumping and metering station (item 59), and an underground POL storage tank (item 58) were also added.

25X1D

The initial construction of the large final assembly hall (item 31) and the aircraft repair and maintenance hangar (item 9) was also observed.

25X1D

25X1D

25X1D

25X1D

25X1D

By [REDACTED] the floorspace of Plant 86 had reached [REDACTED].

New construction from [REDACTED] accounted for 21 buildings, scattered throughout the plant area. A utility building (item 6), two administration buildings (items 23 and 29), a small warehouse (item 24), and an aircraft repair and maintenance hangar (item 32) were constructed in the southeast area of the plant. Two new buildings, a small administration building (item 39), and a small workshop (item 42) were also constructed in the southeast area.

Most of the new construction took place in the northwest plant area. Three warehouses (items 60, 70, and 76), a small workshop (item 74), and a POL storage tank (item 71) were constructed. An unidentified walled area (item 68)--containing a small administration building, a small support building, and six probable livestock pens--was also constructed in the northwest area of Plant 86. Four warehouses (items 83-86) were constructed adjacent to the carpentry shop in the extreme northwest corner of the plant.

25X1D

25X1D

The large repair and maintenance hangar (item 9) observed under construction in [REDACTED] had been completed by [REDACTED]. A probable engineering/machine shop section (item 30a) was added to the main assembly building (item 30). Construction was continuing on the new final assembly hall. The large machine shop (item 52) was observed in the initial stages of construction.

25X1D

25X1D

25X1D

25X1D

Construction between [REDACTED]

[REDACTED] of floorspace, bringing the floorspace of Plant 86 to [REDACTED].

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[REDACTED]

The most significant construction from [REDACTED] was the completion of two major production buildings--the final assembly hall (item 31) and the large machine shop (item 52). The final assembly hall, under construction since [REDACTED] to the production area of the plant [REDACTED] to the administration/engineering floorspace. Completion of the large machine shop (item 52), under construction since [REDACTED] increased the production area of Plant 86 by [REDACTED]. The administration/engineering section of the building probably contains [REDACTED] of floorspace.

During this time, nine buildings were constructed, three buildings were enlarged, and the initial construction for two more buildings was undertaken. The new buildings included five warehouses (items 8, 43, 69, 78, and 82), a POL transfer station (item 20), an engineering workshop (item 38), a small administration building (item 7), and a heating plant (item 81).

The main administration/engineering building (item 5) was enlarged by the addition of a multistory administration/engineering wing. Further enlargement of this building consisted of the addition of a vehicle parking and maintenance garage (item 5a). A warehousing and storage section (item 30f) was constructed as an addition to the main assembly building. An additional storage area and a small administration section were added to the transshipment building (item 45).

Excavations for and the initial construction of a small probable heating plant (item 57) and a small workshop (item 62a) were observed during the latter half of [REDACTED]

Construction from [REDACTED] increased the floorspace of Plant 86 by [REDACTED] increasing the total floorspace to [REDACTED]

25X1D

25X1D

25X1D

[REDACTED]

Construction activity from [REDACTED] was extremely limited. The small probable heating plant (item 57) and the small workshop (item 62a) started in [REDACTED] were completed by [REDACTED]. A second small workshop (item 62b) and a small underground POL storage tank (item 61) were constructed north of the new heating plant. Additional construction consisted of the enlargement of a forge/foundry (item 67) and the erection of several small support structures.

25X1D

25X1D

25X1D

By [REDACTED] Plant 86 had a total floorspace of [REDACTED]

Production

25X1D

Production of seaplanes began at Plant 86 in the [REDACTED] was disrupted during World War II, and was resumed in the immediate postwar years. Plant 86 has produced the MADGE (BE-6) and the MALLOW (BE-10) and is currently producing the MAIL (BE-12). It is also involved with the production of the CUFF (BE-30).

25X1D

25X1D

25X1D

25X1D

The MAIL (BE-12) is a twin-turboprop maritime reconnaissance amphibian which probably will be employed in an antisubmarine warfare (ASW) role. The production rate for this aircraft was estimated to have reached 1.5 aircraft per month through the [REDACTED]. Approximately 65 MAIL (BE-12) had been produced by [REDACTED].

The CUFF (BE-30), a short-haul, twin-turboprop light transport, was first observed at the plant in [REDACTED]. This sighting, coupled with the fact that Plant 86 is the only known producer of Beriev-designed aircraft, could indicate that the CUFF (BE-30) will be produced at Plant 86. The number of prototype CUFF was estimated to be four, as of [REDACTED]

25X1D

25X1D

Essential Services

Rail service for Plant 86 is provided by a branch of the Moscow/Rostov-Na-Donu rail line. The branch line enters at the northwest corner of the plant area and immediately forks into two main (eastern and northern) spur lines. The eastern spur runs southward along the eastern perimeter of the plant and terminates at the transshipment building (item 45). A short spur from the eastern line serves the warehousing and shop area in the northern part of the plant. The northern spur runs westward toward the airfield and then curves southward to terminate near the parking apron at the southern end of the final assembly hall (item 31). A short spur from the northern line serves the woodworking area in the northeast corner of the plant.

The network of primary and secondary roads connecting the plant and the surrounding area is a system of improved all-weather roads. Improved fair-weather roads and easy access trails are present throughout the area and supplement the main road network.

Water transportation is available at the port facilities in Taganrog. Plant 86 has both rail and road connections to the port facilities.

Taganrog Airfield and Taganrog Seaplane Station probably provide air service for Plant 86, probably for movement of personnel and small essential cargos.

Electrical service is probably provided by the large substation in Taganrog. This substation is located approximately 1.2 nautical miles east of the plant. A small substation is located in the northern part of the plant area.

Security

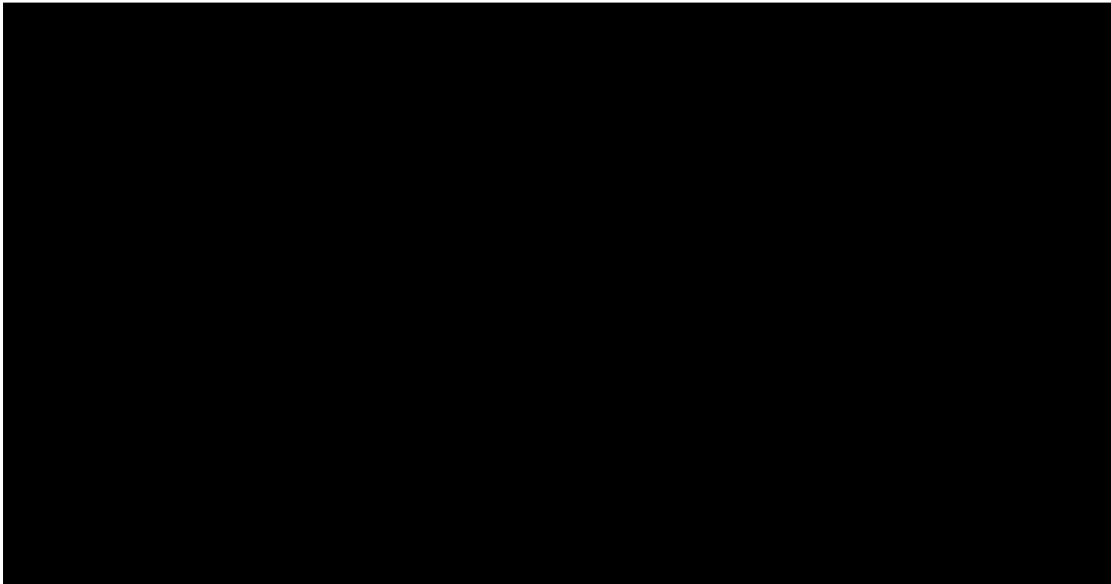
Security for Plant 86 is provided by a combination of man-made and natural barriers. A security fence defines the northern, western, and southern limits of the plant. The northern and southern legs of the fence probably terminate at a point several yards offshore. The eastern limit of Plant 86 is defined by the shoreline of Taganrogskiy Bay, which serves as a natural security barrier.

Most vehicular and pedestrian traffic probably enters the plant area through the large main gate in the northeast corner of the plant. All rail traffic enters through a controlled entrance in the northwest corner of the plant area. Pedestrian and vehicular traffic is also admitted to the plant area through controlled entrances in the western and southern fences. A rail access is under construction in the western fence.

Access to the plant area from the east would be through the seaplane station. Although no security measures are evident, it is possible that the personnel of the seaplane station provide security for the eastern perimeter of the plant area.

REFERENCES

IMAGERY



MAPS OR CHARTS

SAC. US Air Target Chart, Series 200, Sheets 0249-3, -8, scale 1:200,000

DOCUMENTS

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2. DIA. SSO-AP-410-2-2A-69-INT, *Foreign Aircraft Production (FOAP) Communist World (U)*, Jul 69 (TOP SECRET UMBRA)

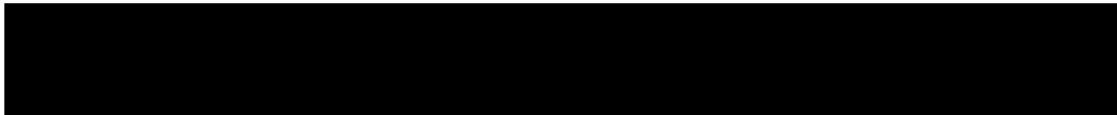
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RELATED DOCUMENT

CIA. PIR-75079, TCS-1094/67, *Taganrog Airframe Plant Dimitrov 86, Taganrog, USSR*, [REDACTED] Feb 67 (TOP SECRET RUFF)

REQUIREMENT

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